## **Pressure Switches**



valves

This series of pressure switches can be used for all applications where an electrical circuit is required to close or open at a required pressure.

The robustness of this series of pressure switches enables all applications in all industries to be satisfied.

- **Robust & Reliable**
- Diaphragm Operated <42 bar
- Piston Operated >42 bar
- **Proven Performance**
- Wetted parts for use with all Fluids
- **Fully Adjustable**
- **Easily Customised**
- **Enclosure Rating IP65**
- CE marked for all Directives that apply
- **LPCB** Approved
- **UL 508 Certified**

### **Pressure Ranges**

TYPE No.	PRESSURE RANGE	HYSTERESIS TYPICAL
1381	-1 to +1 bar	0.04 bar
1381	0.2 to 4 bar	0.07 bar
1381	0.5 to 11 bar	0.3 bar
1381	0.7 to 14 bar	0.4 bar
1381	2 to 28 bar	0.6 bar
1381	2 to 42 bar	0.8 bar
1481	5 to 125 mbar	2.5 mbar
1481	15 to 250 mbar	4 mbar
1481	25 to 400 mbar	10 mbar
1581	9 to 100 bar	10 bar*
1581	14 to 200 bar	18 bar*
1581	20 to 400 bar	25 bar*

<sup>\*</sup>Typical for mid-range set point

### **Maximum Pressure**

To ensure long service life select the pressure range as follows: Dynamic pressure applications Pmax = 75% of Range Static pressure applications Pmax = 100% of Range Maximum pressure that can be applied is 125% of pressure range (see option Q page 8 for higher pressures.)

### **Electrical Ratings**

10 amp at 250V 50 Hz Inductive load 1 amp at 30V dc Inductive load

For other voltages and currents please consult our technical department.

<b>Setting Accuracy</b>	±2%
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Temperature Range .....-10 to +85°C (Process fluid must not solidify)

Temperature Coefficient ......0.05%

of range per °c from 20°C



### Installation

These pressure switches can be mounted directly on the connecting thread. Sealing groves are machined onto the end face of parallel threads for use with sealing washers. A Mounting Bracket is available if required.

### **Vacuum Setting**

At ambient pressure the switches will be in the operated condition consequently the wiring should be reversed i.e. NO becomes NC.

### **Connecting Threads**

All connecting treads used in industry are available including British, American and metric. Please state the connection thread when ordering.

### Flanges & Hygienic Fittings

(see page 5 for alternative connections)

Flanged fittings are available and all types of Hygienic fittings can be supplied assembled directly onto the pressure switch. If flush diaphragms are required please consult our Technical Department

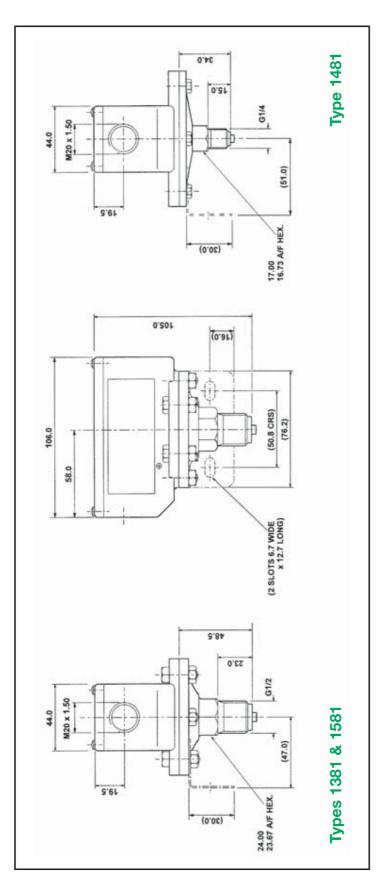
### Materials of Construction Types 1381 & 1481

Diaphragm	.Beryllium Copper
Seal	Glass filled PTFE <11 bar
	Nitrile rubber >11 bar
Base	Brass
Housing	.Aluminium / Zinc diecast
Cover	Glass Filled Nylon with Nitrile seal

### **Material of Construction Type 1581**

Piston	.Stainless Steel
Seal	Nitrile rubber with PTFE
	anti-extrusion rings
Base	Stainless Steel
Housing	Aluminium / Zinc diecast
Cover	Glass Filled Nylon with Nitrile seal

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